



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3916-5
Job Sheet 168348



Part No: D3916-5

Job Qty: 55 ea

112

Part Name: Light Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	55 Ea		11/16/17	0.00	0.00	Start Up Large Fab-2		D.M.L 17-11-15
100	Large Fab	55 pcs		11/17/17	0.00	22.00	Large Fab 8		D.M.L 17-11-16
110	QC	55 pcs		11/17/17	0.00	0.00	QC6		38
120	Packaging	55 pcs		11/17/17	0.00	0.00	Packaging3		D.M.L 9-83 17-11-16
130	QC21-SA	55 Ea		11/17/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" annd use jig for other Descriptions: line***

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

DAS
21
9-83

NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049 5006743	229 B	2,012	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 2:07 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

DA
AEROSPACE

QA Closed:

Date:

Work Order update only

Work Order:		DISPOSITION		AGAINST DEPARTMENT/PROCESS									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Light Rib PART NO: D3916-5 Revision: Operation: Packaging Change No:		Mfg Date: 11/14/17 Job No: 168348		rk ☐ ap ☐ is ☐ ed ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
				QTY Effective :						MRB (QSI042) Approval			
				Disposition						Completed By			
										Lead hand / Supervisor Approval Verification			
QC / QA Coordinator Approval													
 Light Rib		FAULT CATEGORY											
		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes					☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center			☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
Past Expiry Date ☐ Misidentified ☐		Manufacturing Process ☐ Past Due ☐		OTHER :									